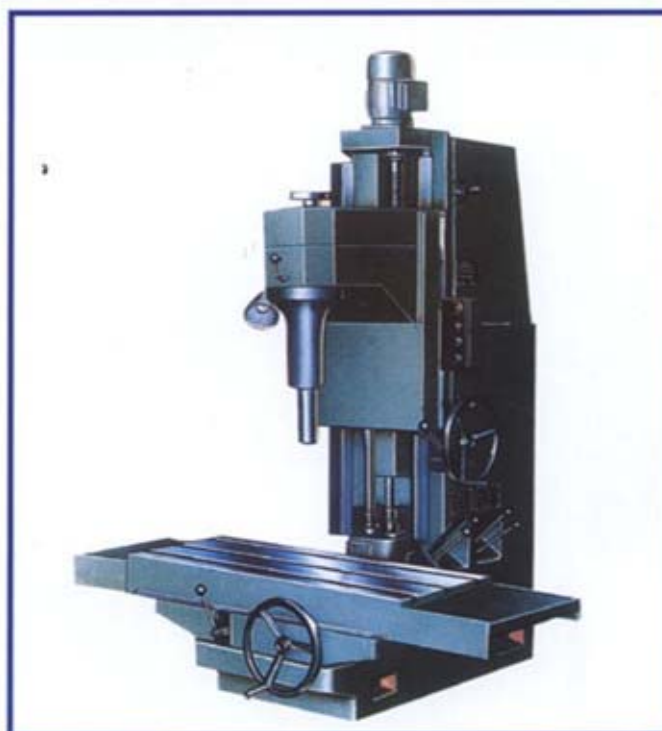


T716A

立式精镗床

Vertical fine boring machine



序号	主要规格 Main Specifications		技术参数 Technical Data
1	镗孔范围 boring capacity		φ35-φ165mm
2	滑架最大移动量 max.travel of boring slide		550mm
3	主轴中心线至滑架距离 distance from spindle axis to the surface of boring slide		310mm
4	滑架快速移动速度 rapid travel of boring slide		2500mm/min
5	工作台面尺寸(长 x 宽) working table surface (L x W)		1200mm × 500mm
6	工作台纵向行程 longitudinal travel of table		700mm
7	主轴转速级数(6级) spindle speed (6 steps)		190,236,300,375,475,600 rpm
8	主轴进给范围(4级) spindle feed (4 steps)		0.05,0.08,0.125,0.20 mm/r
9	三相交流电机 motors (3 phase AV)	主轴运动电机 main motor	2.2kw,1430rpm
		快速移动电机 rapid travel motor	0.75kw,910rpm
10	外形尺寸(长 x 宽 x 高) overall dimensions(L x W x H)		1712 x 1845 x 2225 mm
11	净重(约) net weight (approx.)		3500kg

T7220B

立式精镗床

Vertical fine boring machine



序号	主要规格 Main Specifications	技术参数 Technical Data
1	镗孔范围 boring capacity	φ35-φ200mm
2	滑架最大移动量 max.travel of boring slide	710mm
3	主轴中心线至滑架距离 distance from spindle axis to the surface of boring slide	315mm
4	主轴转速(8级) spindle speed (8 steps)	电机低速时 the motor is at low speed 70,100,180,400 rpm
		电机高速时 the motor is at high speed 140,280,560,800 rpm
5	主轴每转进给量(4级) spindle feed (4 steps)	0.05,0.08,0.125,0.20 mm/r
6	滑架快速移动速度 rapid travel of boring slide	3200 mm/min
7	工作台快速移动速度 rapid travel of table	1500 mm/min
8	工作台进给量级数及范围(4级) table feed (4 steps)	19,28,77,128 mm/min
9	工作台进给电机 motor for table feed	Y905-6,910 rpm 0.75kw
10	工作台面积尺寸(长×宽) working table surface (L×W)	1200x500mm
11	工作台纵向行程 longitudinal travel of table	900mm
12	工作台横向行程 transverse travel of table	100mm
13	主电机 main motor	YD112-8/4 700/1400rpm 1.5/2.4kw
14	快速电机 rapid travel motor	Y802-4,1400rpm 0.75kw
15	外形尺寸(长×宽×高) overall dimensions (L×W×H)	2000 x 1610 x 2422mm
16	净重(约) net weight (approx.)	4200kg

T7228 VERTICAL FINE BORING MACHINING

立式精鏜床



主要規格		Main Specifications
鏜孔範圍	Boring capacity	∅ 35-∅ 280mm
滑架最大移動量	Max. travel of boring slide	750mm
主軸中心線至滑架距離	Distance from spindle axis to the surface of boring slide	315mm
手盤每轉滑架移動量	Travel of boring slide with one revolution of handwheel	2.3mm
主軸轉速 (8級)	the motor is at low speed	53, 75, 212, 300 rpm
Spindle speed (8 steps)	the motor is at high speed	106, 150, 425, 600 rpm
主軸每轉給進量 (4級)	Spindle feed (4 steps)	0.05, 0.08, 0.125, 0.20mm/rev
滑架快速移動速度	Rapid travel of boring slide	3200mm/min
工作臺面尺寸 (長x寬)	Working table surface	1400x500mm
工作臺縱向行程	Longitudinal travel of table	1200mm
工作臺橫向行程	Transverse travel of table	100mm
主電機	Main motor	YD132-8/4.700/1400rpm, 2.2/3.3kw
快速電機	Rapid travel motor	Y802-4, 1400 rpm 0.7/0.75kw
外形尺寸 (長x寬x高)	Overall dimensions (LxWxh)	2200x1610x2606mm
淨重 (約)	Net weight (approx.)	4500kg

T7240D

立式精鏜床

VERTICAL FINE BORING MACHINE



主要規格	Main Specifications	
鏜孔範圍	Boring capacity	Ø50-Ø400mm
滑架最大移動量	Max.travel of boring slide	850mm
主軸中心線至滑架距離	Distance from spindle axis to the surface of boring slide	450mm
主軸轉數範圍	Spindle speed	40- 500rpm
主軸每轉進給量級數及範圍：(4級)	Spindle feed (4 steps)	0.05, 0.08, 0.125, 0.20mm/r
滑架快速移動速度	Rapid travel of boring slide	3000mm/min
滑架慢速移動速度	Slow travel of boring slide	60mm/min
工作臺工作面尺寸 (長x寬)	Working table surface (L x W)	1600mmx630mm
工作臺縱向行程	Longitudinal travel of working table	1200mm
工作臺橫向行程	Transverse travel of working table	100mm
主電機功率	Power of main motor	5.5kw
工作臺快速電機功率	Power of rapid motor for working table	0.75kw
外型尺寸 (長 x 寬 x 高)	Overall dimensions (L x W x H)	2500 x 2352 x 3015 mm ³
淨重 (約)	Net weight (approx.)	6500KGS